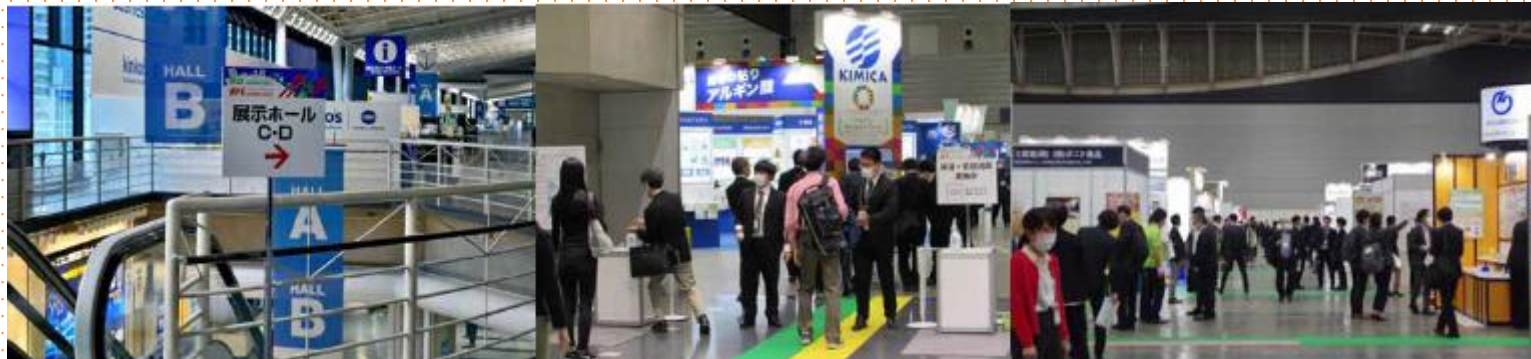


ifia 明日の食を創造する技術者の祭典
JAPAN 2021
International Food Ingredients & Additives Exhibition and Conference
第26回国際食品素材/添加物展・会議

HFE 健康/機能性食品素材展・会議
JAPAN 2021
Health Food Exposition & Conference
第19回ヘルスフードエキスポ

The 26th International Food Ingredients & Additives Exhibition and Conference
The 19th Health Food Exposition & Conference



The deliciousness world
created by **ifia**,
The future of health
attracted by **HFE**

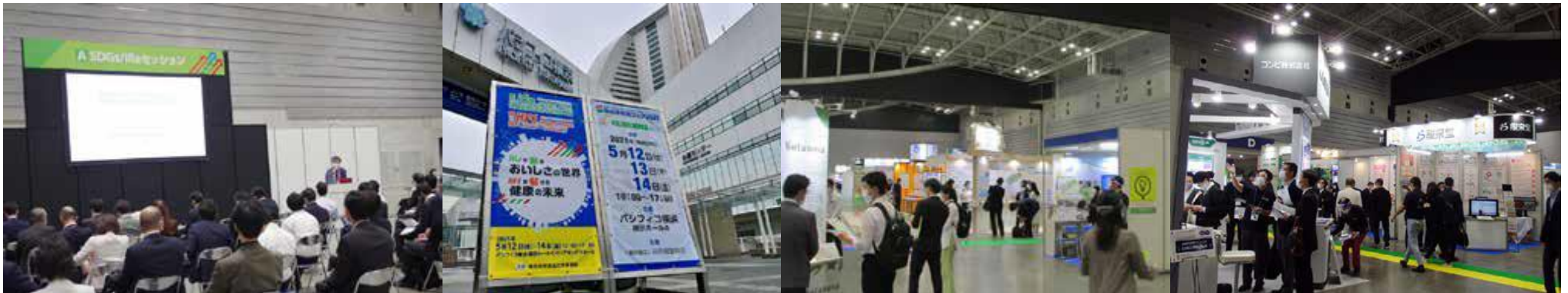
May 12 (Wed.) to 14 (Fri.), 2021
PACIFICO YOKOHAMA
Organizer:
Food Chemicals Newspaper, Inc.

May 12 (Wed.) - 14 (Fri.), 2021 Pacifico Yokohama

Organizer : Food Chemicals Newspaper, Inc.

Show Report

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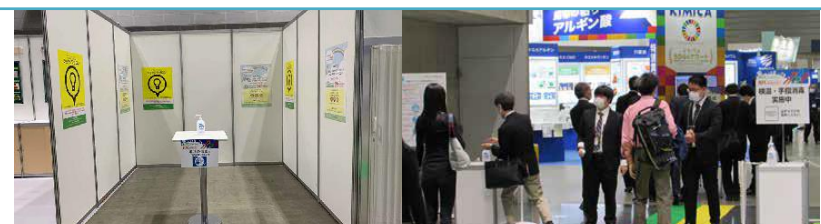


Main Theme: " The deliciousness world created by ifia, The future of health attracted by HFE

| | |
|---------------|--|
| Show Name: | ifia JAPAN 2021– The 26 th International Food Ingredients & Additives Exhibition and Conference HFE JAPAN 2021– The 19 th Health Food Exposition & Conference |
| Date: | May 12 (Wed.) - 14 (Fri.), 2021 10:00 a.m. - 5:00 p.m. |
| Venue: | Pacifico Yokohama, Kanagawa Prefecture, Japan |
| Organizer: | Food Chemicals Newspaper, Inc. |
| Endorsed by: | Ministry of Health, Labour and Welfare / Ministry of Agriculture, Forestry and Fisheries / Ministry of Economy, Trade and Industry / Consumer Affairs Agency, Government of Japan / Food Safety Commission / Tokyo Metropolitan Government / Japan External Trade Organization (JETRO) / Embassy of the United States / Delegation of the European Union to Japan |
| Sponsored by: | IFT JAPAN SECTION / Association for Health Economics Research and Social Insurance and Welfare / Japan Food Industry Association (JFIA) / National Supermarket Association of Japan (NSAJ) / All Japan Coffee Association / Japan Caramel Industrial Association / NIPPON KORYO KYOKAI / Japan Flavor & Fragrance Materials Association (JFFMA) / Japanese Association of Food Science and Risk Analysis / JAPAN DIRECT MARKETING ASSOCIATION / Japan Confectionery and Innovative Food Ingredients Research Center (CIFI) / Japan Health and Nutrition Food Association / Japan Food Hygiene Association / Japan Food Additives Association (JAFA) / Japan Food Research Laboratories / Association for the Safety of Imported Food, Japan / Japan Association for Techno-innovation in Agriculture, Forestry and Fisheries / Japanese Society of Food Chemistry / Kawasaki City Sports Association / Japan Halal Business Association |
| Supported by: | AOAC International Japan Section / Food Off-Flavor Study Group / Functional Water Foundation / The General Incorporated Association of International Foods & Nutrition / Food-Kansei Communications / JAPAN SUGAR REFINERS ASSOCIATION / Japan Soft Drink Association / ALL NIPPON SPICE ASSOCIATION/San shoku Kai / Nippon Ham Foundation / Umami Manufacturers Association of Japan / JAPAN EXTRACT SEASONING ASSOCIATION / Japan Ready-made Meal Association / Japan Convenience Foods Industry Association / JAPAN DAIRY INDUSTRY ASSOCIATION / Japan Margarine Shortening & Lard Industries Association / Japanese Society of Mycotoxicology / Japan Society of Refrigerating and AirConditioning Engineers / International Life Sciences Institute Japan/Food Safety Kentei Association / Japan Stevia Association / INCORPORATED FOUNDATION TOKYO KENBIKYO-IN / Tokyo Metropolitan Food Technology Research Center / Japan Care Food Conference / The Institution of Professional Engineer, Japan Food Processing Consultants Center / The Japanese Institute for Health Food Standards(JIHFS) / JAPANESE SOCIETY FOR FOOD HYGIENE AND SAFETY / Japanese Society of Food Microbiology / Japan Accreditation Board(JAB) / Japan Electrolyzed Water Association / Japanese Association for Lactoferrin / National Food Research Institute, NARO / Slightly acidic electrolyzed water conference / Nihon Bento Shinko Kyokai |



| The number of Exhibitors | The number of booths |
|---------------------------------------|----------------------|
| 145 companies and organization | 251 booths |
| 381 companies and organization (2019) | 664 booths (2019) |



An event was held with thorough measures to prevent infection with COVID-19.

Number of Visitors at ifia/HFE JAPAN 2021

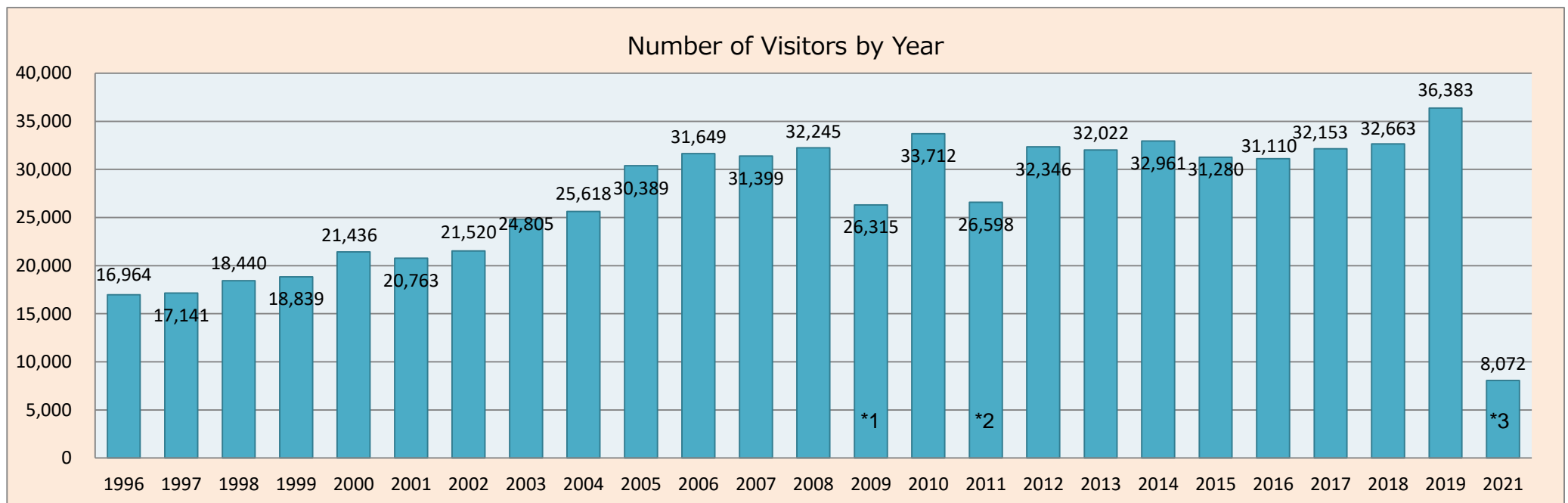
| Date | Weather | Number of Visitors |
|--------------|---------|----------------------------|
| May 12(Wed.) | Cloudy | 2,510 (2019:11,359) |
| May 13(Thu.) | Rain | 2,554 (2019:12,081) |
| May 14(Fri.) | Fine | 3,008 (2019:12,943) |
| Total | | 8,072 (2019:36,383) |

* Canceled in 2020 to prevent the spread of COVID-19 infection

Changes in number of visitors

※HFE JAPAN has been held since 2003.

| Year | 1996 | 1997 | 1998 | 1999 | 2000 | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2021 |
|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------|
| Total | 16,964 | 17,141 | 18,440 | 18,839 | 21,436 | 20,763 | 21,520 | 24,805 | 25,618 | 30,389 | 31,649 | 31,399 | 32,245 | 26,315 | 33,712 | 26,598 | 32,346 | 32,022 | 32,961 | 31,280 | 31,110 | 32,153 | 32,663 | 36,383 | 8,072 |



*1: outbreak novel influenza *2:The Great East Japan Earthquake *3: Significant decrease in the number of visitors due to the influence of COVID-19 infection

To attract visitors having high level of awareness, food technology and R&D, we will continue to transmit useful information concerning food ingredients & additives and nutritional food ingredients for health through our newspaper and magazine.

SDGs area

Food loss measures and sustainability to achieve SDGs (Sustainable Development Goals)

Environmentally friendly food production is required, and it has become a hot topic all over the world in recent years.

Therefore, we have set up an area where SDGs-compatible food materials, additives, and functional materials are gathered.

Exhibitors:

HBI Co., Ltd./Kimika Co., Ltd./Saraya Co., Ltd./Shinsei Sangyo Co., Ltd./Miyoshi Oil & Fat Co., Ltd./FUTURENAUT Co., Ltd./Japan Flavor & Fragrance Materials Association (JFFMA) / Japan Food Additives Association / Japan Plant Protein Food Association



State of SDGs seminar venue



There is also an introduction panel for SDGs that the Ministry of Agriculture, Forestry and Fisheries is working on.

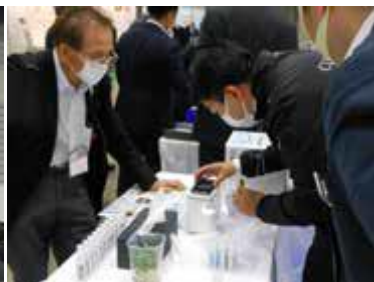
A SDGs セッション / ifia セッション会場

| | |
|---|---|
| 持続可能な食品生産～タンパク質供給を中心に～ | |
| 11:00～11:30 【基調講演①】Plant Based Proteinとして大豆たん白質のさらなる可能性 | 不二製油グループ本社・未来創造研究所 市場推進部 出グループ マネージャー 橋 伸彦 |
| 11:35～12:05 【基調講演②】持続的な食糧の安定供給を目指した取り組み | 農産物パンフレット 旭日本部研究開発部 旭研究開発グループ マネージャー 加藤 信介 |
| 12:10～12:25 ココロギプロテインの栄養 / 環境的付加価値とSDGsとの親和性 | FUTURENAUT(株) 取締役CTO 飯島 明宏 |
| 12:30～12:45 植物性たん白の代替肉への応用 | エーディー・エム・ジャパン(株) マーケティング シニアマネージャー 岩本 肇 |
| 12:50～13:05 乳～空室由来まで!タンパク質製品の新展開とその利用法 | サンフアイ(株) 営業部 田中 典子 |
| 持続可能性に挑戦する香料産業 | |
| 13:40～15:05 | 東京日本香料工業 岡村 弘之 / 大木 薫子 国際食品香料工業会 専務理事 Sven Ballschmiede / 事務局長 Maxime Marchal 日本香料工業会 食品香料委員会 委員 松井 敬晃 / 土屋 一行 エーディー・エム・ジャパン(株) マーケティング シニアマネージャー 岩本 肇 |
| ADMの持続可能なバナナ事業について | |
| 15:20～15:35 | エーディー・エム・ジャパン(株) マーケティング シニアマネージャー 岩本 肇 |
| グローバルに進化するSDGs対応 | |
| 10:15～11:00 【基調講演①】Farm to Fork戦略の持続可能な開発の側面(日本語解説付き) | 駐日欧州連合代表部 通商部 一等書記官 Sylwia Czerska |
| 11:00～11:30 【基調講演②】経済産業省のSDGsに関する取組 | 経済産業省 商務政策局国際経済課 中野 徹(予定) |
| 11:35～11:50 オリザのSDGs代表素材、ケニアの天空のお茶、「茶葉エキス」の魅力と優れた機能性! | オリザ進化(株) 東京営業部 営業部 稲田 谷子 |
| 新しい生活様式の中で求められるフードロス対策 | |
| 12:30～13:00 【基調講演①】農産物のロス削減における包装の役割 | 国立研究開発法人農業・食品産業技術総合研究機構 食品研究部門 上級研究員 北澤 裕明 |
| 13:05～13:35 【基調講演②】食品ロス低減に貢献する食品添加物 | 三栄堂エフ・エフ・アイ(株) 第一事業部 食品保存技術研究室 小磯 博昭 |
| SDGs達成のための社会システム | |
| 14:00～14:40 【基調講演】フードサプライチェーンにおけるSDGs達成に向けたESG金融 | (株)ニューラル 代表取締役CEO 夫馬 賢治 |
| 中食・外食におけるSDGs対応 | |
| 15:20～15:50 【基調講演】野菜産業におけるこれからの食品開発と発想 | 中山技術士事務所 中山 正夫 |
| SDGsに貢献する食品添加物・機能性素材・関連資材 | |
| 10:30～11:00 【基調講演①】食品添加物の社会的役割 | 一般社団法人日本食品添加物協会 常務理事 広瀬 昌典 清水 亮輔 |
| 11:05～11:35 【基調講演②】アントシアニンを用いた食品着色料の可能性 | 名古屋大学大学院工学研究科 教授 吉田 久美 |
| 11:40～11:55 2020年ジャパンSDGsアワード受賞企業に学ぶサステナビリティ | (株)キミカ プロジェクト推進部ディレクター 菅原 善太郎 |
| 12:00～12:15 動物性油脂のおいしさを、プラントベースで創りだす～botanovaシリーズのご紹介 | ミヨシ油脂(株) 食品本部 技術開発部 食品油脂研究所 堀内 真美子 |
| 12:20～12:35 ラカント(ラカンカ抽出物)とSDGs | サラヤ(株) グローバル生産本部 天然素材研究所 取締役所長 村田 雄司 |
| 持続可能な食品生産 | |
| 13:00～13:40 【基調講演】SDGs達成を目指す食品産業のための科学技術(ビデオ講演) | 国立研究開発法人 農業・食品産業技術総合研究機構 食品研究部門 食品加工・素材研究領域 食品加工グループ グループ長 相佐 山本 和真 |
| ifia行政セミナー | |
| 14:05～14:45 リスクコミュニケーションの現状と課題(仮) | 内閣府 食品安全委員会 担当官 |
| 14:50～15:30 食品産業行政の最新情報(仮) | 農林水産省 食料産業局 食品製造課 課長補佐(食品第3組担当) 川島 昌和 |
| 15:35～16:15 食品添加物行政の現状と課題(仮) | 厚生労働省 医薬・生活衛生局 食品基準審査課 担当官 |

Food safety / analysis / evaluation area

The first requirement for food is safety, and then deliciousness, nutritional value, and health function. Therefore, it has been newly renewed as a "safety / analysis / evaluation area" that shows a wide range of scientific evidence. For example, microbiological tests to ensure food quality, nutritional component analysis necessary to confirm product value, deliciousness measurement, and analysis and evaluation of health functional components.

Exhibitor: Intelligent Sensor Technology Co., Ltd./Monthly HACCP (Co., Ltd.) Chicken Egg Information Center) / Japan Imported Food Safety Promotion Association / CEM Japan Co., Ltd. / Fasmac Co., Ltd. / Science Research Institute for Deliciousness / Oriental Yeast Industry Co., Ltd./Eurofin Food and Product Testing / KEI Co., Ltd./GS1 JAPAN (Distribution Systems Research Institute)/ Organization for Small & Medium Enterprises and Regional Innovation / Japan Food Research Laboratories / Co., Ltd./Rosetta / Functional Water Research Foundation / Japan Electrolyzed Water Association / Slightly acidic electricity Water Dissolution Council / ATP Rapid Inspection Study Group / Nipro Co., Ltd./Elector Co., Ltd./Stocks Company Tierra / Musashino Co., Ltd./Amano Corporation / Kanazawa Industry Co., Ltd./Living Technology Co., Ltd./ UK FERA Science., LTD (Central Science Trading Co., Ltd.) / Living and Bioplaza 21 / Tokyo Microscope Institute / Japan Society for Food Chemistry / Japan Food Microbiology Society / Japan Analytical Instruments Industry Association / Public Interest Incorporated Association Japan Bento Promotion Association / RD Support Co., Ltd./S'UIMIN Co., Ltd.



State of Food safety/analysis/evaluation area seminar venue

B 安全・分析・評価セッション会場

| 5月12日(水) | 5月13日(木) | 5月14日(金) |
|--|---|----------|
| 受託ヒト試験・評価セッション 10:30~11:10 【基調講演】機能性表示食品制度と届出ガイドライン 11:15~11:30 研究者・技術者の人材派遣・シェアリングサービスのご紹介 11:35~11:50 つくば発最先端臨床医学がリードする客観データによる製品評価～AIによる高速・高精度産額計測の実現～ 分析セッション(栄養/農薬/環境) 13:00~13:30 【基調講演①】日本における栄養成分分析を取り巻く状況について 13:35~13:50 新し時代に向けた栄養成分分析の自動化と省力化(最新分析法分析装置のご紹介) 13:55~14:10 高速溶媒抽出技術による食品分析の迅速化 14:20~14:50 【基調講演②】食品関連物質の毒性評価とコロナ禍における日本食品化学学会の取り組み 輸出支援セッション 15:30~16:00 【基調講演】日本発食品安全管理(JFS)規格で輸出を支援 16:05~16:20 食品輸出の際の分析について 16:25~16:40 知らなきや損!中小機構の海外展開支援 HACCP・品質管理・異物対策セッション 10:20~10:50 【基調講演】実効性のあるHACCP運用のポイント 10:55~11:10 GS1 QRコードを活用した食品原料の期限・ロット管理、トレーサビリティ確保～「原材料識別のためのバーコードガイドライン」の紹介～ 11:15~11:30 HACCPと微生物検査 おいしさ評価セッション 11:45~12:15 【基調講演】おいしさ評価のデータサイエンス 12:20~12:35 味覚センサーの最新活用事例紹介 機能性分析・機器セッション 13:00~13:40 【基調講演】機能性表示食品の生鮮食品の分析法について 13:45~14:00 生鮮・加工食品の生産管理に最適なGABA-L-グルタミン酸の簡易測定セットの紹介 14:05~14:20 NMR技術による脂質迅速定量法 食品技術士安全対策セッション 15:10~15:50 HACCP vs. 衛生管理、違いを判っていますか? 15:55~16:35 海外輸出のために乗り越えなければならない食の安全性ルール リスクコミュニケーションセッション 10:30~11:00 【基調講演】ゲノム編集食品の安全性と規制について(ビデオ講演) 11:05~11:20 食品安全確保に向けた食品安全委員会の役割 精度管理セッション 11:25~11:55 【基調講演】精度管理の基本的考え方とAOACの最新情報 12:00~12:15 世界最大の技能試験FAPASのご紹介(技能試験とその利用法) 微生物検査セッション 12:20~12:50 【基調講演】新型コロナ後の食中毒とHACCP制度化時代の微生物検査 12:55~13:10 ISO17025認証組織による受託検査-HACCP構築支援のご案内(仮) アレルギー対策セッション 13:35~14:05 【基調講演】食物アレルギー対策への多面からの取り組み(ビデオ講演) 殺菌・洗浄セッション”正しい次亜塩素酸水”の知識と衛生管理・新技術展望 14:10~14:40 【基調講演】新型コロナウイルスと次亜塩素酸水をめぐる光と影 14:45~15:05 ①HACCPに基づく衛生管理と次亜塩素酸水 15:10~15:30 ②食品分野の衛生管理とATP・迅速検査 15:35~15:55 ③有効塩素濃度測定の新歩→リアルタイム測定センサー開発 16:00~16:20 ④イオンレス次亜塩素酸水の開発と安全性-有効性 | 消費者庁 食品表示企画課 保健表示室 食品表示調査官 松尾 敬行 (株)ECサポート 取締役(シェアリング事業担当) 大島 康治 /派遣事業マネージャー 内田 英樹 (株)S'UIMIN 代表取締役社長 藤原 正明 一般財団法人日本食品分析センター 基礎課長 副部長 吉田 幹彦 ゲルハルトジャパン(株) 営業部 引地 恭平 CEM Japan(株) 中澤 隆 国立医薬品食品衛生研究所 安全性生物試験センター-異物部/部長 小川 久美子 農林水産省 食料産業局 食品製造課 食品企業行動室長 大熊 武 オリエンタル酵母工業(株)/ユーロファンフードアントプロダクト・テスティング(株) 独立行政法人中小企業基盤整備機構 販路支援部 吉成 道世 公益社団法人日本食品衛生協会 学術顧問 荒木 恵美子 GS1 Japan (一般財団法人 流通システム開発センター) ソリューション第1部 グロサリー事業グループ 研究員 芥川 誠 公益社団法人日本べんとう調理協会 中川 弘 おいしさの科学研究所 理事長 山野 善正 (株)インテリジェントセンサーテクノロジーズ 常務取締役 内藤 悦伸 農研機構 食品研究部門 食品健康機能研究領域長 小堀 真珠子 (株)エンザイム・センサ 新館 啓子 CEM Japan(株) 中澤 隆 食品技術士センター 会長 浅野 野蔵 RDBコンサルティング 代表 赤原 良一 明治大学 薬学部薬化学科 教授 中尾 春繁 内閣府 食品安全委員会事務局 情報・広報広聴課長 都築 伸幸 AOAC INTERNATIONAL JAPAN SECTION 社長 鈴木 宏子 Fellow, AOAC INTERNATIONAL 後藤 哲久 一般財団法人東京農工大学 名誉理事 伊藤 武 (有)ケイ・イー・アイ 公益財団法人ニッポンハム食の未来財団 食物アレルギー管理栄養士 川澄 要重 一般財団法人機能水研究開発財団 理事長 堀田 国元 一般社団法人日本電解水協会 会 金盛 幹昌 ATP-迅速検査研究会 本間 茂 (株)コスモック 岡崎 久 ニプロ(株) 川村 尚久 | |

OEM area

In the Japanese food market, which is moving from mass products to personalization, in order to quickly develop and manufacture unique materials and products, coordination with development-type companies and cooperation with manufacturers having distinctive technologies, know-how, and equipment are becoming indispensable.

Exhibitors: Exceed Co., Ltd./Nagata Sangyo Co., Ltd./Bizen Kasei Co., Ltd.

* On May 13th (Thursday), OEM / contract session was held at the C / HFE session venue.

Keynote speech : Current status and issues of health food GMP certification
Akihiro Masuyama, General Manager of Health Food Department, Japan Health and Nutrition Food Association

About the efforts of the "contract processing department" that applies water-soluble protein extraction technology and equipment
Masayuki Shimizu, Manager, Sales Department, Nagata Sangyo Co., Ltd.

* In addition, seminars on health functionality were held at the C / HFE session venue.

Resveratrol was amazing! Thorough approach to frailty measures (brain function, muscle weakness)!
Yamanashi University Wine Science Research Center Mitsuru Sato

About dementia measures in the Ministry of Economy, Trade and Industry
Daiki Matsutaka, Assistant Manager, Healthcare Industry Division, Commerce and Service Group, Ministry of Economy, Trade and Industry

Keynote speech : Diet-mediated immune regulation and host defense
Jun Kunizawa, Director, Vaccine / Immunologic Research Center, National Institutes of Biomedical Innovation, Health and Nutrition

The power of "immune material β -1,3 / 1,6-glucan (Wellmune[®])" that protects family health
Ryusendo Co., Ltd. Sales Department

Development of corn ceramide applying functional lecithin to beauty foods and beverages
Tsuji Oil Co., Ltd. Functional Business Headquarters Sales Department Sales Section Shintaro Kawahara

NAXUS [®]-Introduction of European wheat-derived arabinoxylan as an immune system material
Katsuyuki Suzuki, Life Science Div Group Manager, CBC Co., Ltd.

Aged hops-A new herb-derived material that improves brain function and reduces body fat-
INHOP Co., Ltd. Yuji Kaneko

Sports Nutrition zone

All exercisers are paying attention to "food", which is closely related to physical fitness, and the sports nutrition market is expanding year by year. In addition, the relationship between food and to a healthy and healthy diet for longevity has become a theme of interest to all generations, regardless of age.

Therefore, we have set up a "Connecting Food and Exercise! Sports Nutrition" area where products are exhibited, centered on lectures by specialists related to food and exercise.

Exhibitors: Akita Hinai and Co., Ltd./Taisho Pharmaceutical Co., Ltd./Nissho Co., Ltd.



| | | | |
|------------------|--|---|--|
| Kiyoji Aoyagi | DNS Co., Ltd. | Operating officer | Sports Nutrition for Improving Performance in Athletes, and Human |
| Hideo Hatta | University of Tokyo | Graduate School of Arts and Sciences Professor of Physical Exercise Science | Nutritional aspects for anti-fatigue effect during and after exercise |
| Yumiko Takahashi | Japan Institute of Sports Sciences | Contract researcher | Effects of ketone bodies supplementation on exercise-induced fatigue and recovery.recovery |
| Yutaka Matsunaga | University of Tokyo | Graduate School of Arts and Sciences, Physical Exercise Science Laboratory, Assistant Professor | Effects of branched-chain amino acid (BCAA) supplementation during detraining period on skeletal muscle |
| Tamura Yuki | Nippon Sport Science University | Assistant professor" | Reconsideration: Oxidative Stress and Antioxidant in Exercise and Sport. |
| Isao Nagaoka | Juntendo University | Faculty of Physical Education / Graduate School of Physical Education / Physical Education Research Institute / Assistant Professor | Chondroprotective action of glucosamine on the joint health of athletes — its anti-inflammatory and autophagy-inducing actions — |
| Yoshihiro Nomura | Tokyo University of Agriculture and Technology | Faculty of Health Sciences / Professor Emeritus | Effect of ingested collagen hydrolysate on skin and joint |
| Kazuyoshi Yazawa | Waseda University | Professor, Hard Protein Utilization Research Facility, Faculty of Agriculture | “ Trends and Measures for Sport Nutrition and Flail “ |
| Satoshi Fujita | Ritsumeikan University | Director, Health Food Science Division, Institute for Normative Science, Nano Life Innovation Research Organization | Amino acids/protein for the prevention of sarcopenia |
| Takao Suzuki | Oberlin University | Professor, Faculty of Sport and Health Science | Prevention of Frailty in Older People- From Nutritional Aspect- |
| Katsumi Sugiura | Rikkyo University | Graduate school professor | “Product development for frailty measures” |
| Hiroki Nansai | Ministry of Economy, Trade and Industry | Professor, Department of Sports Wellness, Faculty of Community Welfare | Ministry of Economy, Trade and Industry's efforts toward e-sports-related industries [tentative] |
| Kazuhiko Sawai | Meiji University Faculty of Commerce Associate Professor | Commerce and Information Policy Bureau, Content Industry Division | Spread and prospects of e-sports |
| Takashi Matsui | University of Tsukuba | Physical education science | eSport and Nutrition: A Sport Science Perspective |

Trying to improve all condition of "I cannot eat" with nutritional therapy foods
Toxicological assessment of the food-related compounds and the challenge of Japanese Society of Food Chemistry in the Coronavirus pandemic
The usefulness and safety of Flavour
The situation of nutritional component analysis in Japan
The Advantage of KELCOGEL DGA for care food application
System of Foods with Function Claims and the Guidelines
Sports Nutrition for Improving Performance in Athletes, and Human Shared Source of Medicine and Food from the view point of Kampo
SDGs and EU's Farm to Fork Strategy under the European Green Deal
Science and Technology for Food Industry to Achieve SDGs
Salty taste perception in older adults
Role of Packaging in Reducing the Loss of Agricultural Products
Risk assessment of food pesticide residues, and international consistency.
Rei(Beautiful) Wa(Balanced) Diets = Japanese Diets as Wolrd Longevity Diets
Reconsideration: Oxidative Stress and Antioxidant in Exercise and Sport.
Recent trends in Foods for Special Dietary Uses
Promotion of "Ishoku-Dogen": Medical Cost Reduction by Replacing Rice.
Promoting the export of Japanese agricultural products and foods (focused on rice and KOMÉKO)
Prevention of Frailty in Older People- From Nutritional Aspect-
Potential of anthocyanin-based food colorants
Potent anti-obesity effect of enteric-coated lactoferrin: Decrease in visceral fat accumulation in Japanese men and women with abdominal obesity and its possible mechanisms
Population approach as the spread of delicious low-salt meal current status of "Karushioh Certification System" 2021
Palatinose® (isomaltulose), as a potential energy source to extend healthy life expectancy.
Our approach to sustainable and stable food supply
Nutritional aspects for anti-fatigue effect during and after exercise
Novel function claim "Removal effect of enteric-coated lactoferrin on tongue coating" registered for the functional foods of Japan
New possibilities for salivary lactoferrin
New bean-derived protein~Applicaton for plant-based food and protein enhanced food.
Live a life with brown rice, yoga and fasting
Lactoferrin accelerates brain development during the early postnatal period.
its compatibility with other proteins and food ingredients
Involvement of LRP1-NO signaling in the enhancement of photic entrainment of mouse circadian clock by lactoferrin via the potentiation of light signaling in the suprachiasmatic nucleus
Introduction and proposition of our product"Attaka-cook" for nursing care applications
Impact of brown rice-derived bioactive substances on both brain healh and metabolic health
Greetings from the chairman of Japanese Association for Lactoferrin

Food style with plant protein for Japanese consumer
Food oral processing with tongue squeezing.
Food Additives Contributing to the Reduction of Food Loss and Waste.
eSport and Nutrition: A Sport Science Perspective
Enzyme-based food for the elderly that looks delicious and easy to digest
Efforts on SDGs by the Ministry of Economy, Trade and Industry
Effects of lactoferrin on host defense
Effects of lactoferrin and Sophorose lipids on the skin
Effects of ketone bodies supplementation on exercise-induced fatigue and recovery.recovery
Effects of branched-chain amino acid (BCAA) supplementation during detraining period on skeletal muscle
Effect of lactoferrin on the memory impairment and pathogenesis of Alzheimer's disease
Effect of ingested collagen hydrolysate on skin and joint
Diet-mediated immune regulation and host defense
Diet & Health: What does Japan need for the nextdecade?
Development of bread and confectionary using cricket powder
Detection methods for toxic metals and elements in grains, and their standards and criteria in Japan and overseas
Current Status of Foods with Function Claims system and the Efforts of the Japan Health and Nutrition Food Association.
Current status and issues of health food GMP certification
Current situation of labeling system for food allergens including grain.
Chondroprotective action of glucosamine on the joint health of athletes — its anti-inflammatory and autophagy-inducing actions —
Certification program of Japan Health and Nutrition Food Association and individually certified JHFA(Japan Health Food Authorization)
Brief Overview: Emerging Protein Trends Interesting Food Science and Technology
Analysis of pesticide residues in cereals
Amino acids/protein for the prevention of sarcopenia
Advantages of cricket protein on nutritional/environmental aspects and the compatibility with SDGs.
Actions for exporting meat from Japan
"About Guideline on Ex-post Check for Foods with Function Claims Regulation~ Voluntary Standard of Advertising Claims~Japan Alliance of Health Food Associations(JAOHA)'s Initiatives for Advertising Claims of Foods with Function Claims"
"Smart Salt (Suma-shio)"An initiative to "lower salt" for everyone, not for anyone in particular.
"Product development for frailty measures"
" Trends and Measures for Sport Nutrition and Flail "



◆ The Best Exhibitor of ifia/HFE JAPAN 2021 ◆

Among the exhibitors, the best companies in products and technologies

Ina Food Industry Co., Ltd.
Evaluate the expansion of choices
Exhibition of Mannan products, disintegrants, etc.

Ina Food Industry Co., Ltd. introduced 2 types as a konjac-derived mannan product, New "Mannan Glucomannan" and "Ultramannan G Series", and also a new type of disintegrant for tablets, "Fiber Sat".

Amid diversifying food and health food development needs, the product development with a wide range of choices attracted the attention of many visitors. As a result, it led to the highest award.



◆ The Best Product Prize ◆

~Among the exhibitors, companies with particularly good products~



Mitsui Sugar Co., Ltd.

Exhibited new material "Lipi Smart" etc.
Comprehensive appeal

Mitsui Sugar aims to create a world where everyone surrounds the same dining table forever.

In addition to palatinit and palatinose, they exhibited sugar cane extract, bamboo dietary fiber, fermented metabolites of plant lactic acid bacteria, and a new health food material, Lipismart.

Visitors appreciated the comprehensive appeal of the wide range of products.



FUTURENAUT Co., Ltd.

Pay attention to cricket powder
First exhibitor for sustainability PR

FUTURENAUT is a venture company from Takasaki City University of Economics that sells edible cricket powder and develops and sells processed foods using cricket powder.

This time, we exhibited for the first time in the SDGs area, which is one of the hot planning areas.

Every day during the show date, It was crowded with many visitors looking for the future protein ingredients having the focus for sustainability.



◆ The best technology Prize ◆

~Among the exhibitors, companies with particularly good technology and R&D~



Kimika Co., Ltd.

**Proposed by alginic acid application
Technology that contributes to SDGs**

Kimika introduced basic physical properties and various functional effects centered on alginic acid, and also proposed specific applications such as polyhydric bread, vegetable foods (substitute meat, etc.), and nursing care foods.

In addition to the booth set up near the entrance, the 4th Japan SDGs Award Special Award "SDGs Partnership Award", which was awarded at the end of last year, was set up in the SDGs area. They also exhibited at the area and appealed to the visitors.

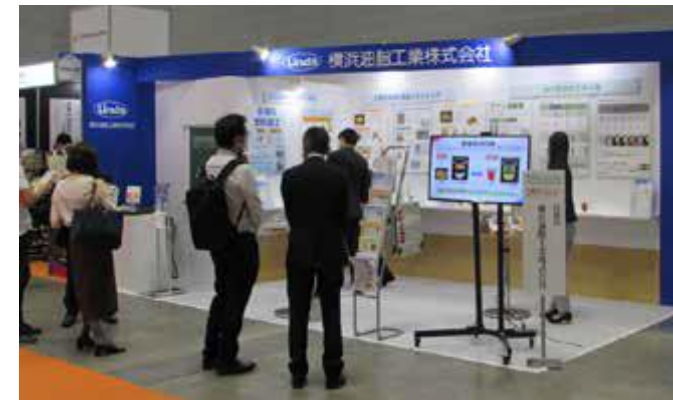


Yokohama Oil & Fat Co., Ltd.

**The unique formulation technology "water-soluble
flaxseed oil" has been well received by visitors**

This was the first time the event was held in Yokohama, and Yokohama Yushi Kogyo, which is also based in Yokohama, won the Technology Award and showed many visitors the products and services backed by high formulation technology.

With the main theme of "linseed oil that dissolves in water," they introduce a new product that has improved solubility in water with our unique technology and can be blended into drinks and jellies without separation. From the aspect, the judges' evaluation was also high, and it was a point of the award.



◆ The Best Promotion Prize ◆

~Among the exhibitors, companies with particularly good promotion~



Oryza Oil&Fat Chemical Co. ,Ltd.

Various product groups and data announcement

Wrinkle care to drink, skin elasticity improving material, etc.

Oryza Oil & Fat Chemical Co.,Ltd. introduces a variety of products such as a new product, "Phytretinol", a wrinkle care material for drinking, "Tomato seed extract", a material for improving skin elasticity, "Sichuan oil" as a measure against dry mouth, and "Purple tea extract", a material for improving exercise function compatible with SDGs.

The lively booth and information boards according to the use and the purpose attracted the support of visitors and led to the award of the Best PR Award.



Taisho Pharmaceutical Co., Ltd.

Free distribution of new Lipovitan products

PR for sports

Taisho Pharmaceutical has developed a bright and open exhibition booth based on red, which has caught the attention of visitors.

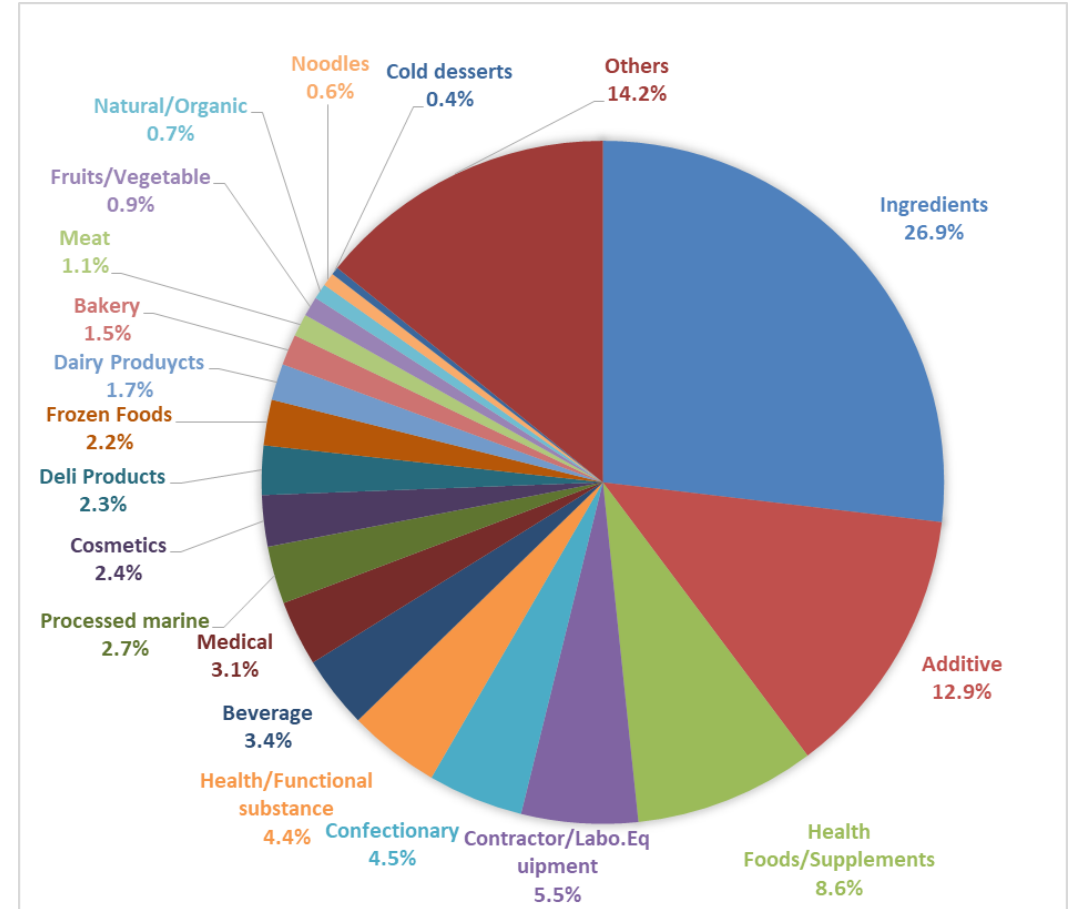
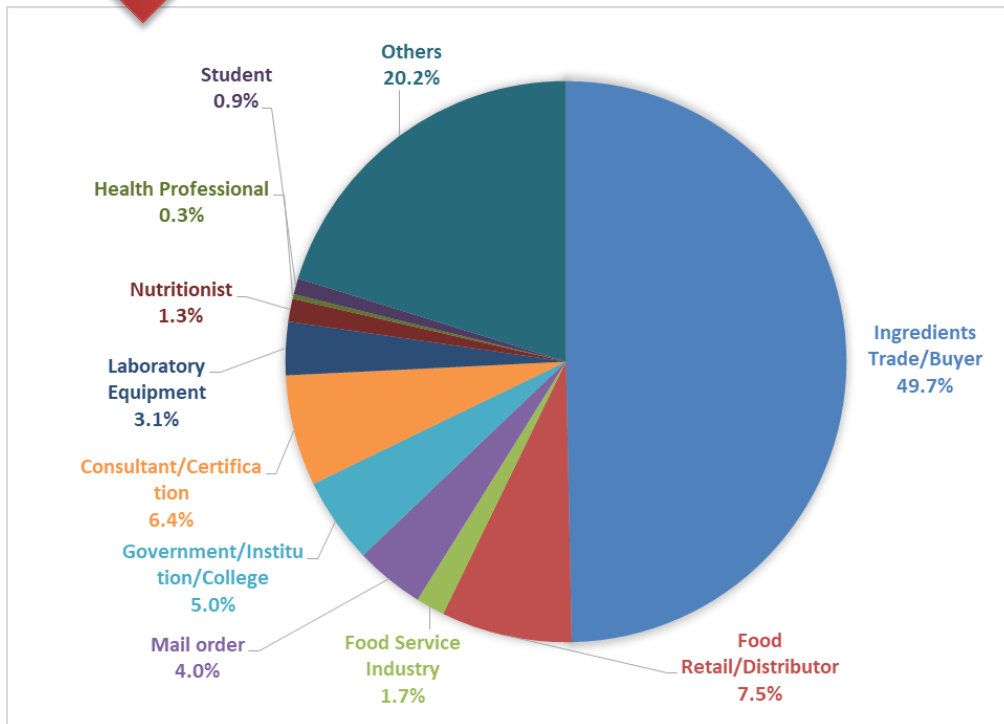
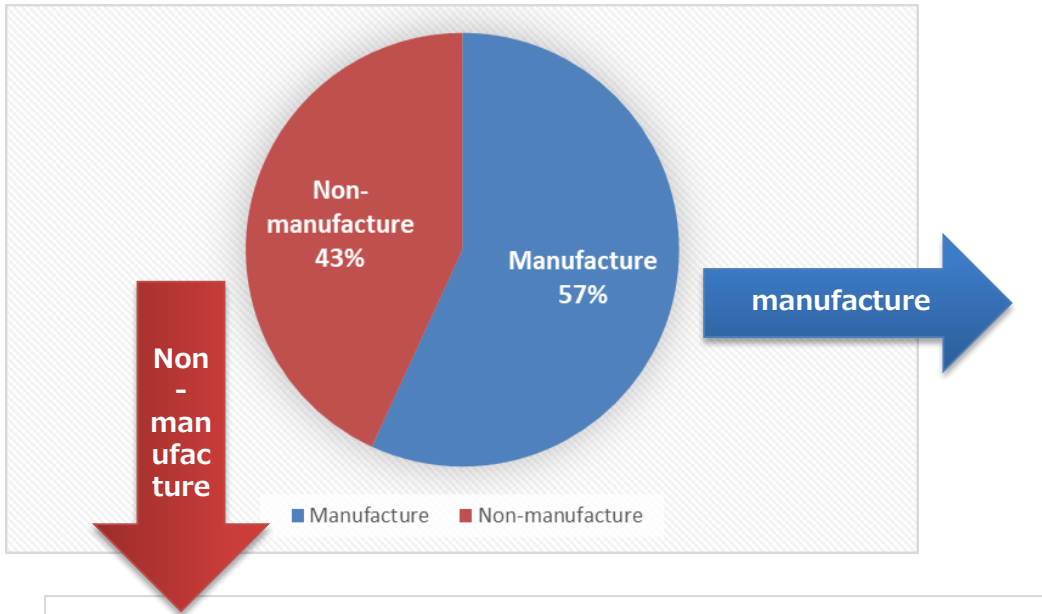
The new product "Lipovitan for Sports" for sports people is available in three types: jelly, granules, and beverages.

All visitors are regarded as one of the consumers, so free distribution was done at the venue.

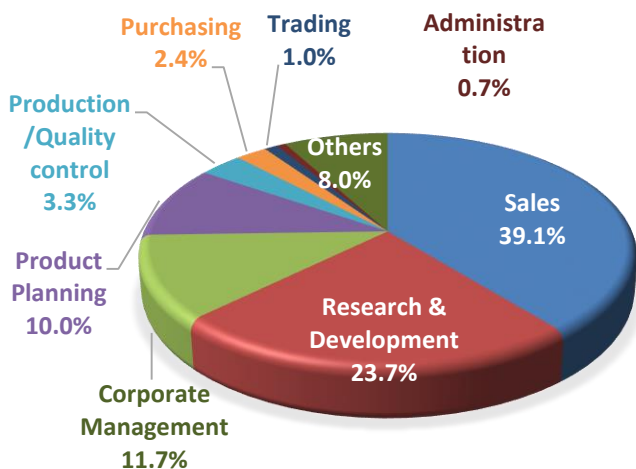


1. Industrial Classification

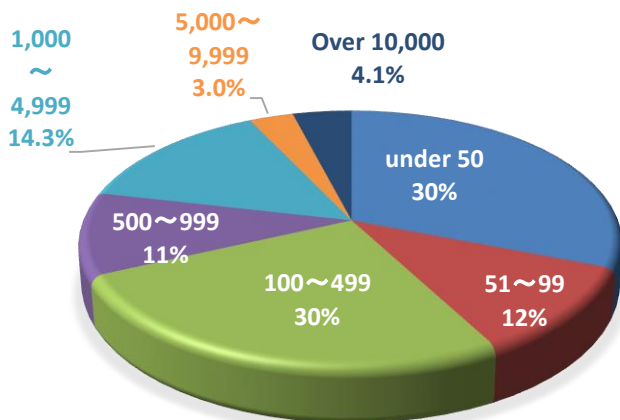
Breakdown



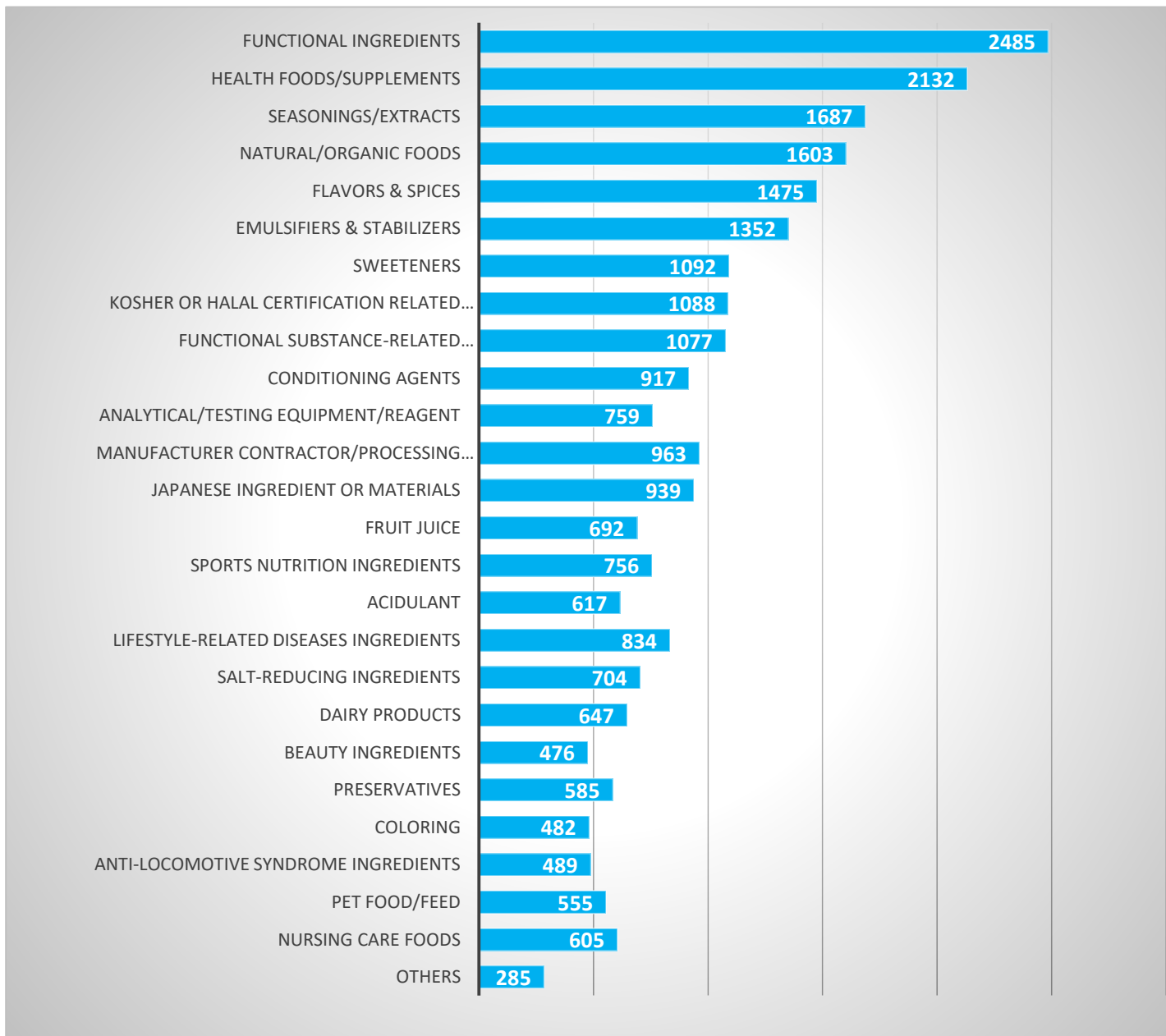
2. Department



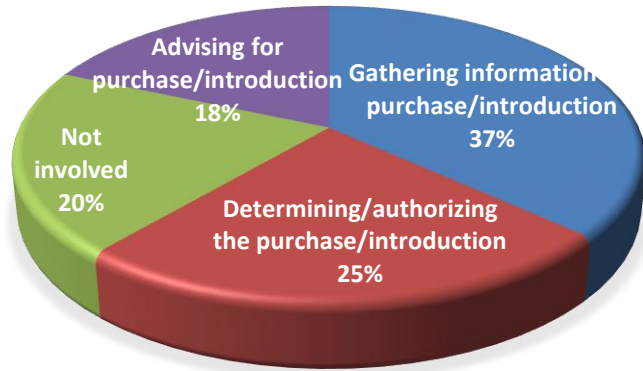
3. Number of Employees



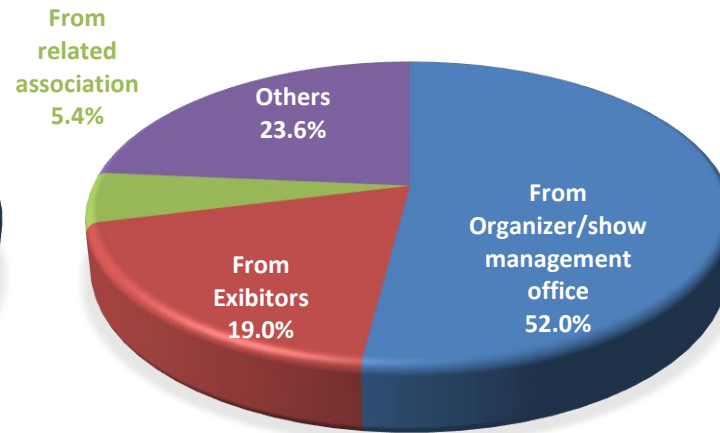
4. Exhibit products you are interested (multiple answers allowed)



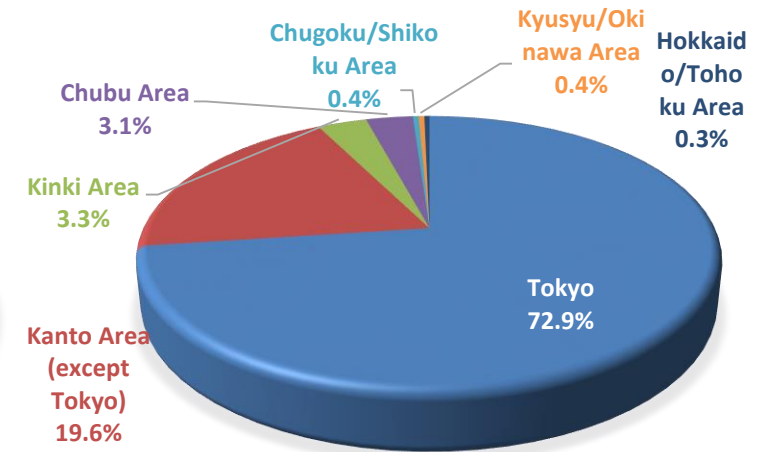
5. Are you involved in introducing new products/services of your company?



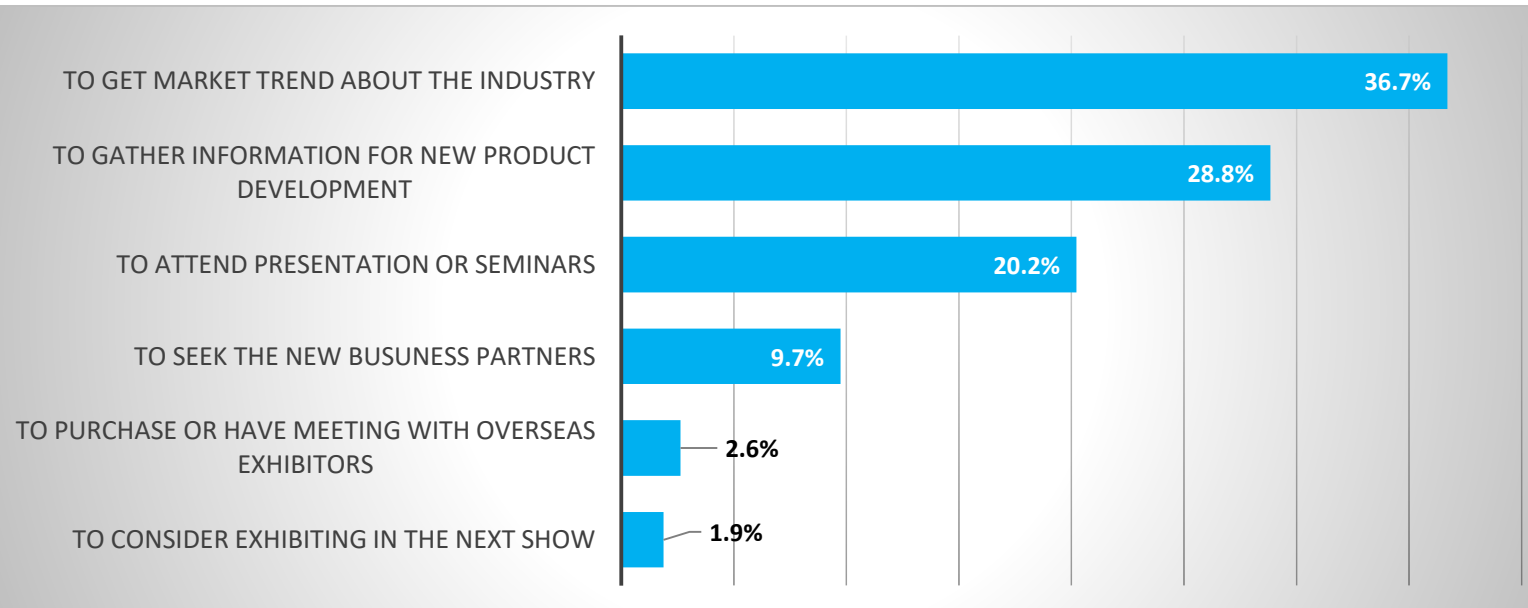
6. How did you get your admission ticket?



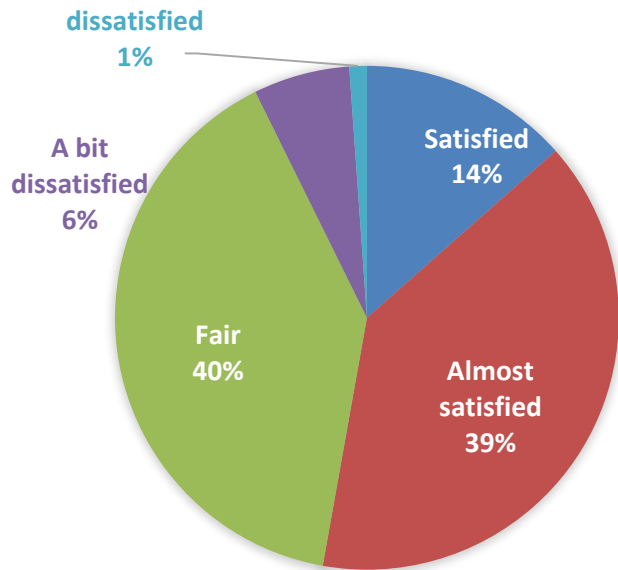
7. Area



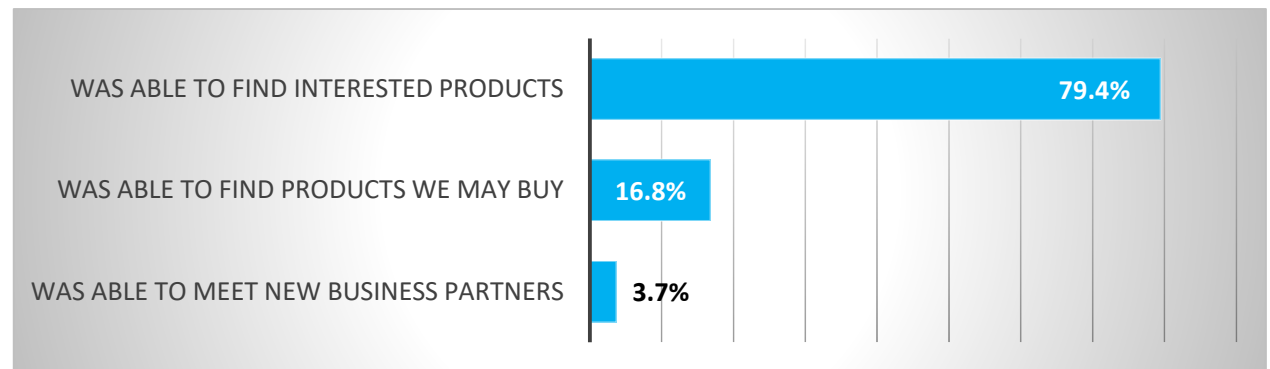
8. Purpose of visit (multiple answers allowed)



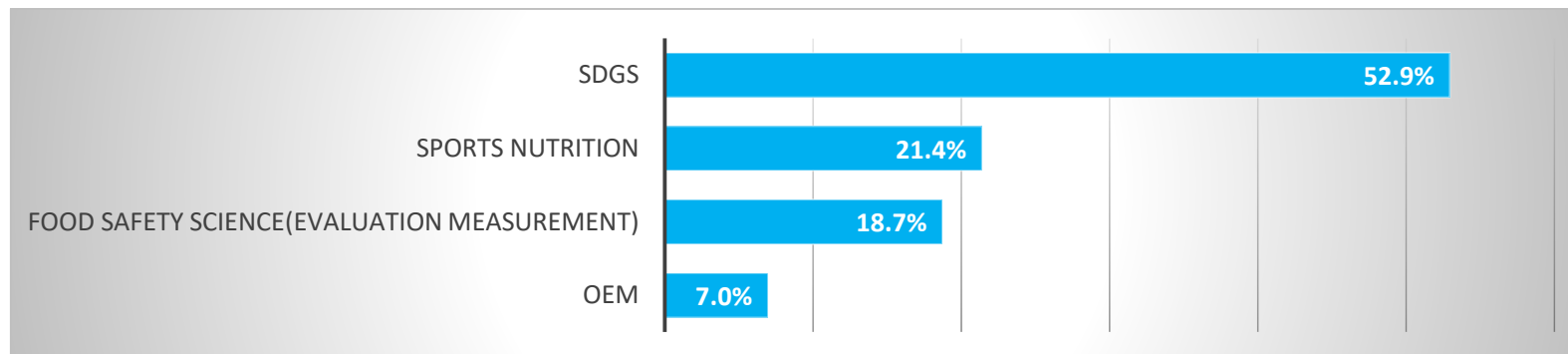
9. Are you satisfied with this show ?



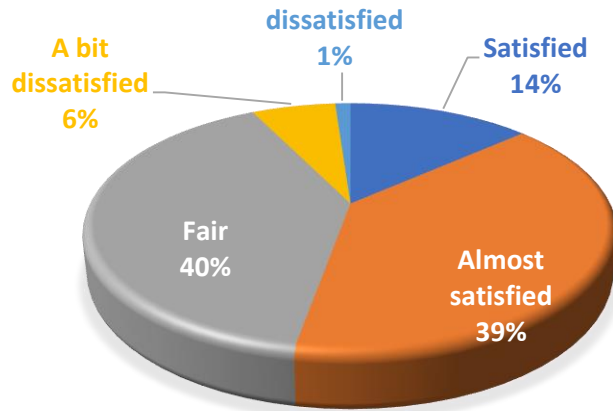
10. What was a good point of the show? (multiple answers allowed)



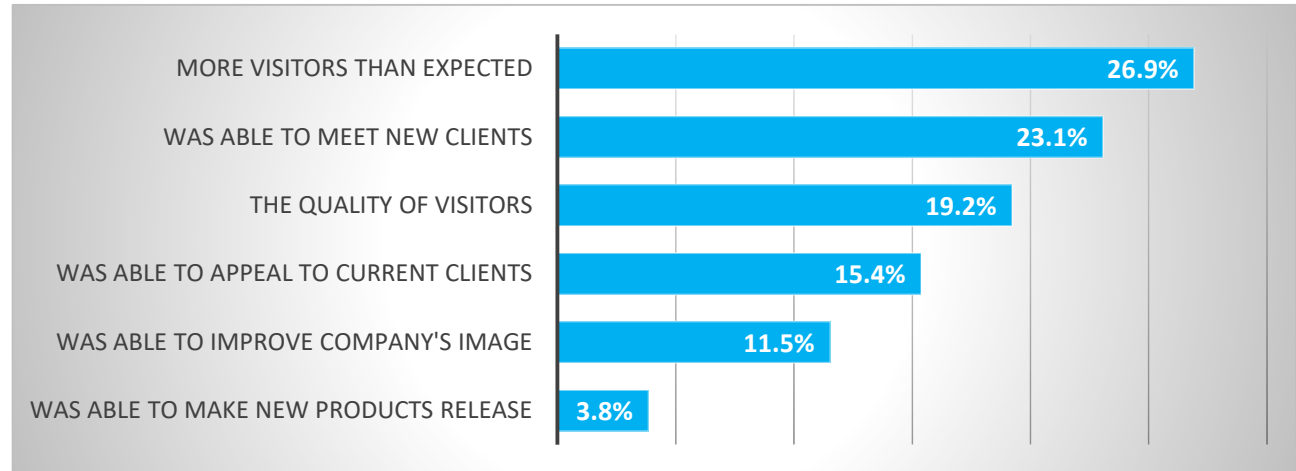
11. Specialized zone you were satisfied with (multiple answers allowed)



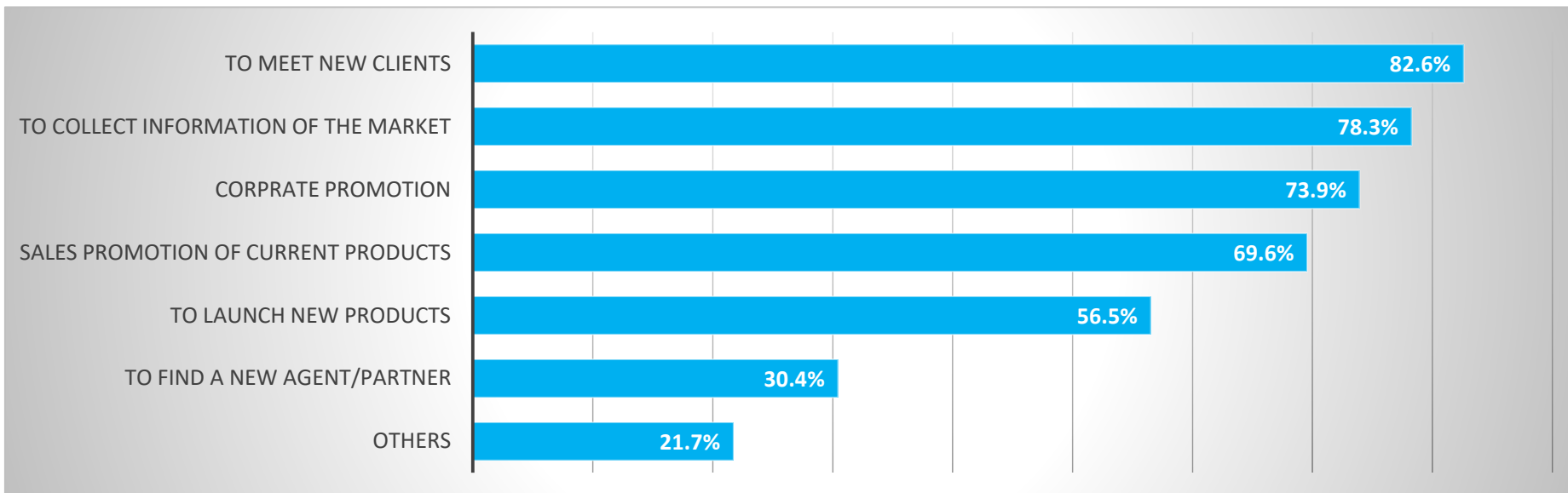
1. Are you satisfied with the show ?



1-1. Reason of satisfaction (multiple answers allowed)

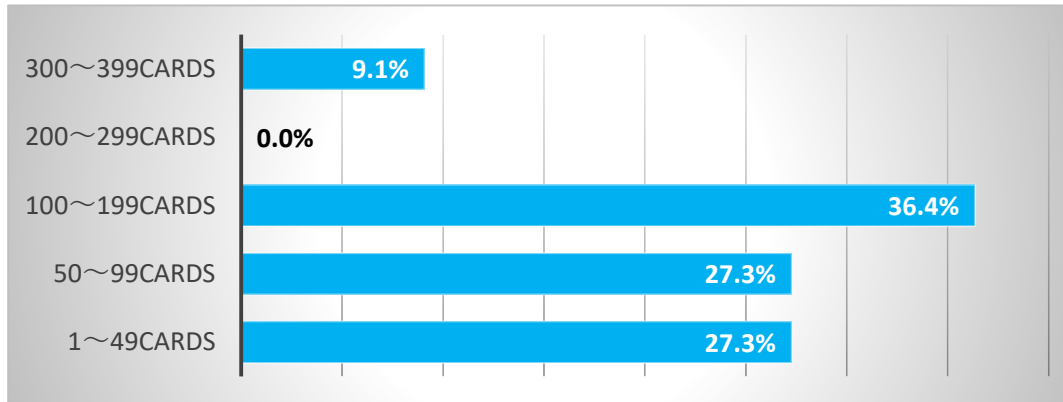


2. Purpose of your exhibiting (multiple answers allowed)



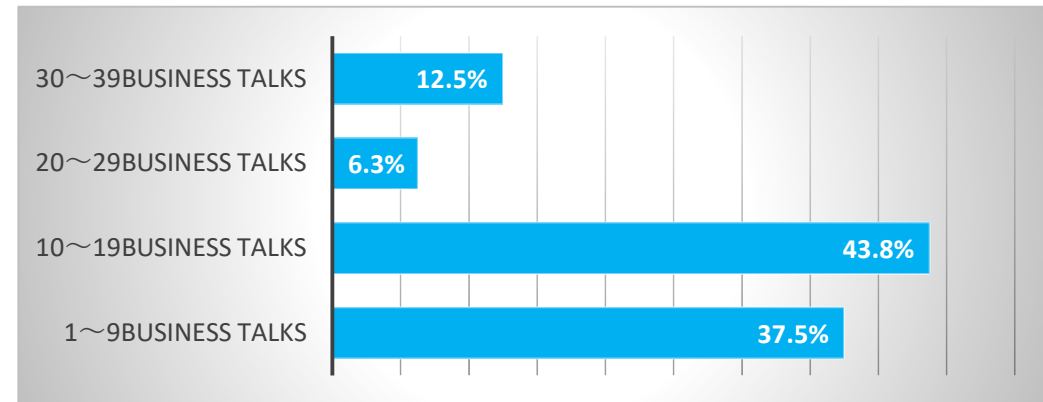
(Average: 100.7 cards)

3. Number of business card obtained during the show

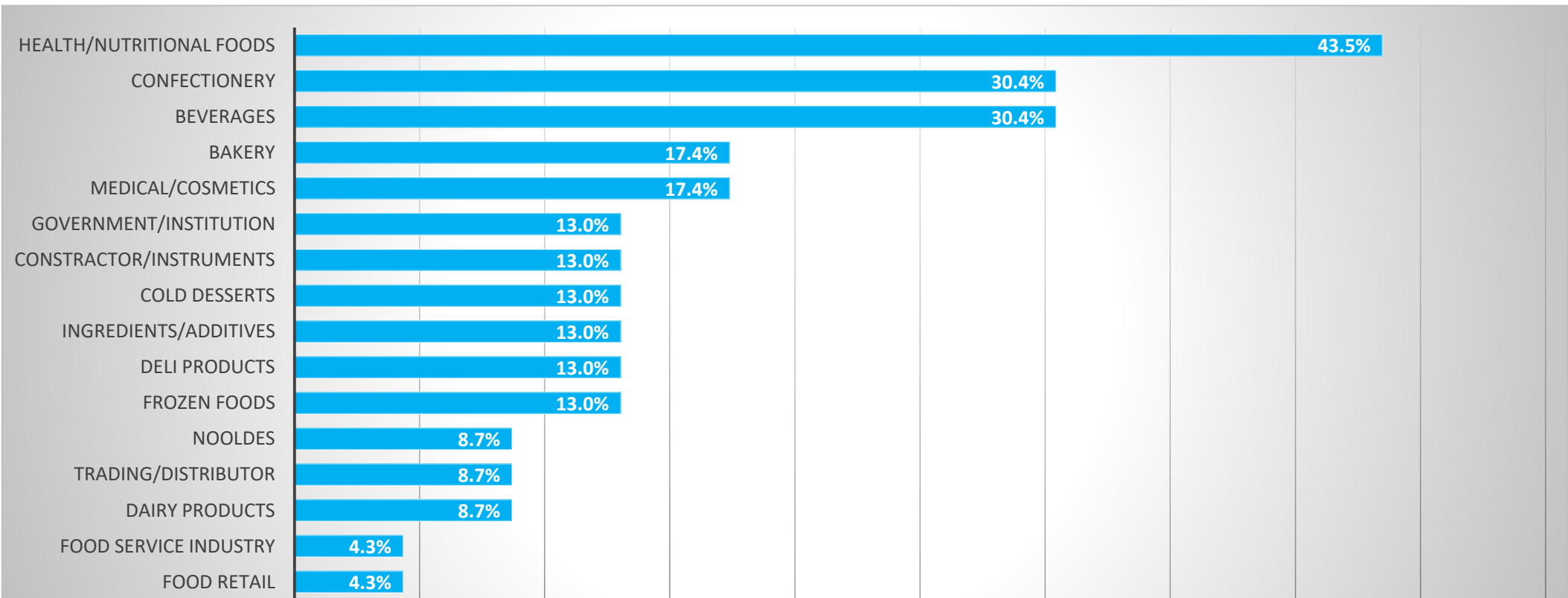


(Average: 10.9 business talks)

4. Number of business meeting during the show



5. Type of visitors' industry to be strengthened in the future (multiple answers allowed)



ADM Japan Ltd.
Aji-21 Company/Seikai publisher
AJINOMOTO CO.,INC.
Akita Hinaiya. Co
AKITA MEIJYO CO.,LTD.
Amano Enzyme Inc.
ARKRAY Group Karada Lab
Asahi Kasei CorpDELICO
Association for the Safety of Imported Food,Japan
Bio-Synectics,Inc
BIZEN CHEMICAL CO.,LTD
C.Gerhardt Japan Co.,Ltd.
CBC Co.,Ltd.
C B D co.,Ltd
CEM JAPAN
Combi Corporation
ENZYME· SENSOR Co.,Ltd
Exceed inc.
Fasmac Co., Ltd.
FERA Science.,LTD. (Central Scientific Commerce,INC.)
Food Research Institute.NARO(NFRI)
Food Safety Commission of Japan
Food Safety Kentei Association
FUJI MEDICAL PUBLISHING
Functional Water Foundation
FUTAMURA CHEMICAL CO.,LTD.
FUTURENAUT Inc.
GELITA Japan Inc.
GF OVODRY SPA
Golden Kelly Pat.Flavor Co.,Ltd.GoldenKelly Pat.Flavor Co.,Ltd.
GS1 JAPAN
GUSHEN JAPAN LIMITED
HBI Enzymes Inc.
HIGUCHI INC.
ICS-net Inc.
IMURAYA FOODS CO., LTD.
INA FOOD INDUSTRY CO.,LTD.
INCORPORATED FOUNDATION TOKYO KENBIKYO-IN
INHOP Co.,Ltd
Intelligent Sensor Technology, Inc.

Italgel
Iwstitute of OISHISA Science
IZUMI FOODS CO., LTD.BONITO FOODS CO.,LTD / IZUMI TRADING Co., LTD
Japan Analytical Instruments Manufacturers' Association
Japan Blueberry Association
JAPAN EXTRACT SEASONING ASSOCIATION
Japan Flavor & Fragrance Materials Association
Japan Food Additives Association
JAPAN FOOD HYGIENE ASSOCIATION
Japan Food Research Laboratories
Japan Health & Nutrition Food Association
Japan Ready-made Meal Association.
Japan Vegetable Protein Food Association
Japanese Association for Lactoferrin
Japanese Society of Food Chemistry
Japanese Society of Food Microbiology
JELLICE CO.,LTD.
K· E· I Co.,Ltd.
KAMEDA SEIKA CO., LTD.
Kewpie Jyozo Co.,Ltd.
Kikkoman Food Products CompanyKIKKOMAN BEVERAGE PRODUCTS
COMPANYJ
KIMICA Corporation
KOBE CHEMICAL Co,Ltd
Kobelco Eco-Slution Co.,Ltd.
KOHSEI FOODS CO., LTD
Life & Bio Plaza21
MARINE SCIENCE CO.,LTD.M S C CO.,LTD.
MARUZEN FOOD INDUSTRY CO.,LTD.
Medience Corporation
MISUZU-CO Co.,Ltd
MITSUBISHI GAS CHEMICAL COMPANY, INC.
Mitsui Sugar Co.,Ltd.
MIYOSHI OIL & FAT CO.,LTD.
Monthly Food Safety Magazine HACCP KEIRAN-NIKU JOHO CENTER CO.,LTD
MORISHITA JINTAN CO.,LTD
NAGAOKA PERFUMERY CO., LTD.
NAGATA GROUP HOLDINGS, LTD.
NAKANO BC Co., Ltd
NANZANEN CO., LTD.

Nihon Bento Kyokai
 NIKKA PLANNING CO.,LTD .
 Nishimaki Printing
 NISSHO CORPORATION/JNC CORPORATION
 Noguchi Medical Research Institute
 NTS INC
 OHR LABORATORY CORPORATION
 Organization for Small & Medium Enterprises and Regional Innovation,
 JAPAN(SME SUPPORT JAPAN)
 ORGANO FOOD TECH CORPORATION
 ORIENTAL YEAST CO.,LTD.Eurofins Food and Product Testing K.K.
 ORYZA OIL & FAT CHEMICAL CO.,LTD.
 OSAKA GAS CO.,LTD
 OSAKA GAS LIQUID Co.,Ltd.
 P.H.Works
 ProDigest
 RD SUPPORT Co.,LTD.
 "Research Center for Medicinal Plant Resources,National Institutes of
 Biomedical Innovation"
 Rozetta Corp.
 RYUSENDO CO.,LTD.
 Samyang corporation
 Sanoh-Corp.
 Saraya Co., Ltd.
 SEIWA & CO.,LTD.XINGHE TRADING
 (SHANGHAI)CO.,LTD. / XINGYIN (XIAMEN) FOODS CO.,LTD.
 Shikoku Industry & Technology Promotion Center
 Shin-Etsu Chemical Co., Ltd.
 SHINSEI SANGYO Co.,Ltd
 SHOKO CO.,LTD.
 Sigma-Aldrich Japan G.K
 SOBOL CO.,Ltd.
 Society for Functional Food Research
 Society for Lymphatic and Blood Vessels Study Related To Tie2
 S'UIMIN inc.
 SUN BRIGHT CO., LTD.

SUN STATION SYSTEMS Co.
 TAIHEI CHEMICAL INDUSTRIAL CO.,LTD.
 Taisho Pharmaceutical Co., Ltd.
 The Chemical Daily Co. Ltd.,Chemicaldaily Regulatory Info-Center Co., Ltd.
 THE INSTITUTION OF PROFESSIONAL ENGINEERS, JAPAN FOOD
 PROCESSING CONSULTANTS CENTER
 The Japan Food Journal
 TOYO HAKKO MECICAL Co., Ltd.
 TOYO SHINYAKU Co., LTD.
 TSUJI OIL MILLS CO., LTD.
 TSUNO FOODS & RICE
 TTC CO.,LTD.
 YAMASA CORPORATION
 YOKOHAMA OILS & FATS INDUSTRY CO.,LTD.
 Yoshimura-Packaging Co.,Ltd

Strengthen measures on the WEB when holding exhibitions and conferences in COVID-19 pandemic

Information

ONLINE Exhibitor presentation video is now available!

You can watch a video of some of the exhibitor presentations held at the event even on May 12 and 14 of ifia/HFE JAPAN 2021. Please apply from the following page as it is limited to those who wish. We will inform you of the browsing URL and PW in the automatic reply email.

[Watch the presentation](#)

ifia / HFE eye 2021

The screenshot shows a grid of exhibitor profiles. Each profile includes a header image, a title, and a brief description in Japanese. The exhibitors listed include:

- HydroParticle Products
- Bio-Synectics, Inc.
- 株式会社ロゼッタ
- 株式会社ロゼッタ
- 株式会社ロゼッタ
- 株式会社ロゼッタ
- 株式会社ロゼッタ
- 株式会社ロゼッタ

At the bottom, there is a button that says "View more (Japanese only)".



EARTH CHEMICAL CO., LTD.
IHI TRADING. INC.
AYSNY FOODS CO., LTD.
Aoyagi Food Co.,Ltd.
Akagi Nyugyo Co., Ltd.
AKAGI-Foods.co.,ltd.
Akita Prefectural Office
AKITAYAHONTEN CO.,LTD.
ASAHI SOFT DRINKS CO., LTD
ASAHI GELATINE INDUSTRIAL Co.,Ltd.
Asahi Kasei Advance Corporation.
Asahi Group Foods, Ltd.
ASAHI BREWERIES, LTD.
AHJIKAN Co.,ltd.
AJINOMOTO CO.,INC.
Ajinomoto Fine-Techno Co.,Inc.
AJINOMOTO FROZEN FOODS Co., Inc.
ADEKA CORPORATION
ADEKA FOODS SALES CORPORATION
Aderans Co., Ltd.

AFC-HD AMS Life Science Co., Ltd.
ARIAKE JAPAN Co.,Ltd.
AEON CO., LTD.
IKEDA CORPORATION
ISHIKAWA PREFECTURAL UNIVERSITY
ISE FOODS. INC.
Ichibiki Co.,Ltd.
ITO EN, LTD.
ITOCHU Corporation.
ITOCHU Food Sales and Marketing Co., Ltd.
ITOCHU FEED MILLS CO., LTD.
Itoham Foods Inc.
INABATA KORYO CO.,LTD.

Inaba Peanuts Co.,Ltd
IWAKI & CO., LTD.
Iwase Cosfa Co.,Ltd.
ANA CATERING SERVICE CO.,LTD.
EITARO Sohonpo Co.,ltd
Eisai Co., Ltd.
SSP CO., LTD.
S&B FOODS INC.
EBARA CORPORATION.
MSD K.K. a subsidiary of Merck & Co., Inc.,
LSI Medience Corporation.
OIZUMIFOODS Co.,Ltd.
OSP OSAKA SEALING PRINTING CO.,LTD.
Australian Embassy Tokyo
Otsuka Foods Co., Ltd.
Otsuka Pharmaceutical Co., Ltd.
okuda seiyaku co.,ltd.
OKUNO CHEMICAL INDUSTRIES CO.,LTD.
Okumoto Flour Milling Co., Ltd.
OTAFUKU SAUCE CO.,LTD.
OMRON Corporation
Kaigen Pharma Co.,Ltd.
Kao Corporation.
KakiyasuHontenCo.,Ltd.
Kagoshima University.
KAGOME CO.,LTD.
KATAOKA & CO.,LTD.
KATAGI FOODS CO.,LTD
Kadoya Sesame Mills inc.
Japan Bio Science Laboratory CO.,Ltd.
Kanagawa Prefectural Government.
KANEKA CORPORATION
KANESICHI co.,Ltd.
KANEMATSU FOODS CORPORATION.
Kabaya Foods Corporation
KAMEDA SEIKA CO., LTD.

Calbee, Inc.
Calbee Potato,Inc.
KANTO CHEMICAL CO.,INC.
Kanro Inc.
Kibun Foods Inc.
Canon Inc.
GABAN Co., Ltd.
Kewpie Corporation
Kewpie Egg Corporation
Kiyoken Co.,Ltd.
Gyozaekaku Co.,ltd.
KYOTARU CO., LTD.
Kyodo Milk Industry Co.,Ltd.
Kyoto University
KYOWA HAKKO BIO Co., Ltd.
KYOKUTO BOEKI KAISHA, LTD.
Kirin Company, Limited
Kirin Holdings Company, Limited
Ginza Aster Co., Ltd.
Cozy Corner Co.,Ltd.
GINBIS CO., LTD.
Cookpad Inc.
Kracie Holdings,Ltd.
Gurunavi, Inc.
GRAPESTONE.Co.Ltd
CREO CO.,LTD.
KENKO Mayonnaise Co.,Ltd.
Kenso-Seiyaku Co.,Ltd.
KOIKE-YA Inc.
KOIWA DAIRY PRODUCTS CO., LTD.

Kowa Company, Ltd.
KOSÉ Corporation
GODO Co.,Ltd.
KOKUBU GROUP CORP.
COSMOS FOODS COMPANY
KODAMA PLASTICS Co., Ltd.
Godiva Japan, Inc.
Koyama Honke Syuzo co.,Ltd.
Saizeriya Co., Ltd.
Sapporo Breweries Limited
Sunny Health Co.,Ltd.
THE PACK CORPORATION.
San-Ei Gen F.F.I.
St.Cousair CO.,LTD
SUNDIA Co., Ltd.
SUNDRUG CO.LTD.
Suntory Wellness Limited
SUNTORY BEVERAGE & FOOD LIMITED.
SUNTORY HOLDINGS LIMITED.
Suntory MONOZUKURI Expert Ltd.
SANYO LIFE MATERIAL CO., LTD.
Sanrio Company, Ltd.
JR East Marketing & Communications,Inc.
JR East Cross Station Co.,Ltd.
J-Oil Mills, INC.
ZEN-NOH
Shionogi Healthcare Co., Ltd.
Shiono Chemical Co., Ltd.
SHIONO KORYO KAISHA, LTD.
Shiseido Company, Limited
SHIMADAYA CORPORATION
Shimane Prefectural Government.
SHIMA TRADING CO., LTD.
Symrise AGJIMOS CO.,LTD.
SHOEI FOODS CORPORATION
SHIMADA&CO.,LTD
JOKOH CO.,LTD.
Showa Sangyo Co., Ltd.

Kagawa Nutrition University.
SHIRATORI Pharmaceutical Co., Ltd.
SHINMEI CO.,LTD.
SKYLARK HOLDINGS CO., LTD.
Sugiseika Co.,Ltd.
Sugi Holdings Co., Ltd.
Suzuyo & Co.,Ltd.
Starzen Co., Ltd.
SC Foods Co., Ltd.
3M Japan Limited
SEISHIN ENTERPRISE Co.,Ltd.
Setagaya Shizensyokuhin Co.Ltd.
ZERIA Pharmaceutical Co.,Ltd.
ZEN-NOH
ZENSHO HOLDINGS CO., LTD.
ZENYAKU HANBAI CO.,LTD.
Sojitz Corporation
Sogo & Seibu Co., Ltd.
Soda Aromatic Co.,Ltd.
DKS Co. Ltd.
DAIICHI SANKYO HEALTHCARE CO., LTD.
Daiichi Bussan, Co.,Ltd.
FARST BAKING CO.,LTD.
Daio Paper Corporation
DAISYO CORPORATION
Taisho Pharmaceutical Co., Ltd.
Daicel Corporation
DAITOCACAO.CO.,LTD.
Dainichiseika Color & Chemicals Mfg. Co., Ltd.
TAIYO Co.,Ltd .
DAIREI CO., LTD.
TAENAKA KOGYO CO., LTD.
Takaki Bakery Co. Ltd.
TAKASAGO INTERNATIONAL CORPORATION
Takashimaya Company.Limited
Takanashi milk products Co.,Ltd.
TAKARA MC Co.,Ltd.
TAKARA SHUZO CO.,LTD.
TATUMI Co., Ltd.

Chiba Flour Milling Co., Ltd.
Choshi Toyo Kaisha,Ltd.
CHORI CO., LTD.
DIC Corporation
DHC Corporation
DKSH Japan K.K.
TIPNESS Limited
TableMark Co.,Ltd.
DELSOLE Corporation
TENUNAKATASANGYO Co., Ltd.
Tenshindo Co., Ltd.
DOSHISHA CORPORATION.
TOTAL Co.,Ltd.
TOYO SUISAN KAISHA, LTD.
Toyo Seikan Group Holdings, Ltd.
DoggyMan H. A. Co., Ltd.
TOPPAN PRINTING CO., LTD.
Doutor Coffee Co., Ltd.
TOYOTA TSUSHO FOODS
CORPORATION
Toraya Confectionery Co. Ltd.
THE TORIGOE CO.,LTD.
NAGASE & CO., LTD.
NAGATANIEN CO.,LTD.
NAKAMURAYA CO.,LTD.
NADAMAN inc.
NAC CO.,LTD.
NOF CORPORATION
Nichirei Corporation
Nichirei Fresh inc.
Nikken Foods Co.,Ltd.
The Nisshin OilliO Group, Ltd.
Nisshin Seifun Group Inc.
Nisshin Foods Inc.
Marubeni Nisshin Feed Co.,Ltd.
NISSUI PHARMACEUTICAL CO.,LTD.
NISSO SHOJI CO., LTD.
Nitta Corporation
Nitta Gelatin Inc.

NIPPON CORPORATION
Nippon Shinyaku Co., Ltd.
NIPPON PAPER INDUSTRIES CO., LTD.
NH Foods Ltd.
Nippon Pure Food, Inc.
NIPRO CORPORATION
Amway Japan G.K.
Coca-Cola(Japan)Company, Limited
Nihon Shokken Holdings Co.,Ltd.
Japanese Consumers' Co-operative Union.
NIHON_YAKUSHI_DO LTD.
Japan Preventive Medical Laboratory Co.,Ltd.
Japan Greentea Co., Ltd.
NIPPON RESTAURANT SYSTEM.INC
Ningyocho Imahan Co., Ltd.
Nestlé Japan Ltd.
HOUSE FOODS CORPORATION
Backs Group Inc.
Panasonic Corporation
BANDAI CO., LTD.
East Japan Railway Company
FamilyMart Co.,Ltd.
FANCL CORPORATION
VOSS Japan Ltd.
Fukushima city government office
Fuji Foods Corporation.
FUJICCO Co., Ltd.
Fuji Baking Group.
FUJIFILM Corporation
FUJIFILM Wako Pure Chemical Corporation
Fujiya Co., Ltd.
FUJI YAKUHN CO., LTD.

FRYSTAR CO., LTD.
Bridgestone Corporation
BAYCREW'S CO., LTD.
BAKE Inc.

HOSHIZAKI CORPORATION
BoZo Research Center Inc.
POKKA SAPPORO FOOD & BEVERAGE LTD.
HORI NYUGYO Co.,Ltd.
MATSUDA SANGYO CO.,LTD.
The Marine Foods Corporation
MARUDAI FOOD CO., LTD.
Maruhachi Muramatsu,Inc/
Maruha Nichiro Corporation
Marubeni Corporation
MANDA FERMENTATION CO.,LTD
Mitake Food Manufacturing Co.,Ltd.
Mitsui Chemicals, Inc.
MITSUI FOODS CO.,LTD.
Mitsui Norin Co.,Ltd.
MITSUI & CO., LTD.
The Mitsunashi, Inc.
Mitsubishi Chemical Corporation.
Mitsubishi Corporation.
Mitsubishi Logistics Corporation
MINISTOP Co., Ltd.
Miyazaki Prefectural Tokyo Office
Miyazaki City Office
MIYARISAN Pharmaceutical Co
Musashino Co.,Ltd.
Meiji Co., Ltd.
Melodian Co. Ltd.
musashi Co., Ltd.
The Monogatari Corporation

Morishita Jintan Co.,Ltd.
Morinaga & Co., Ltd.
Morinaga Milk Industry Co.,Ltd.
MORIMURA BROS., INC.
MONTEUR CO., LTD.
Monde Winery Co.,Ltd
Yakult Honsha Co.,Ltd.
Yamaichi Co.,Ltd.
YAMAGATAYA NORITEN Co., Ltd.
Yamazaki Baking Co., Ltd.
YAMASA CORPORATION.
Yamada Bee Company, Inc.
yamamori inc.
UHA Mikakuto Co.,Ltd.
Yukiguni Maitake Co., Ltd.
Yokohama Reito Co., Ltd.
YOSHINOYA HOLDINGS CO., LTD.
Lion Corporation
Rakuten Group, Inc.
Reed Health Care, Inc.
RIKEN VITAMIN Co., Ltd.
RICOH Company, Ltd.
Royal Cosmetics Co.,Ltd.
Lawson, Inc.
ROHTO Pharmaceutical Co., Ltd.
ROCK FIELD CO.,LTD.
LOTTE CO., LTD.
THE LOFT CO.,LTD.
WAKOU SHOKUHN CO., LTD.
WARABEYA NICHIOYO HOLDINGS CO., LTD.
Watanabe Chemical Co., Ltd.
Watahan Trading Co., Ltd